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- Focuses on the critical few precautions that would prevent the most injuries
- · Prioritizes actions to remove barriers
- · Generates actionable data
- Provides positive reinforcement of safe behaviors
- · Engages workers and management:

Worker driven/Management supported







BBS is proven to reduce injuries

- At 850+ companies injuries were reduced by an average of:
 - · 37% after 1 year
 - 66% after 2 years
 - · 87% after 3 years
- Multisite Success See case study of BP's Fabrics and Fibers Business Unit (FFBU) included in your extra materials.







The Benefits Outweigh the Costs

- What is the Return on Investment for BBS?
 - Saves time, money, energy, and can improve morale among employees and between employees and managers.
 - Costs of accidents/incidents are both direct and indirect:
 - <u>Direct costs</u>: investigation, production downtime, medical expenses, damage to equipment or product, repairs, legal costs, fines, etc.
 - Indirect costs: employer/public liability, business interruption, training replacements, loss of goodwill/employee morale, negative public image.









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